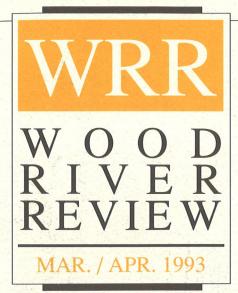
Wood River Manufacturing
Complex employees
achieve 7 million hours
without a days-away
injury or illness!
— See story on page 3





Dan Moore: Quality On Loan To The United Way

hen Dan Moore offered his support to the WRMC Employee United Way Campaign in 1990, he didn't know he'd be giving 12 weeks of full-time service, off-site. No stranger to volunteerism, Moore had actively supported the United Way since 1985, serving as a volunteer and later as co-chairperson. But never before had he served as a Shell Loaned Executive to the River Bend United Way.

For his volunteerism, both as a Loaned Executive in 1990 and 1991 and as a United Way volunteer and co-chairperson, Moore was named recipient of the 1992 Complex Beacon of Quality Award. Moore's reputation as an excellent craftsman also factored into his selection for the award.

A Shell Loaned Executive is a carefully selected employee who works for the River Bend United Way office, serving one of four geographical areas in southwestern Illinois. The Loaned Executive coordinates campaign responsibilities with volunteers; works with campaign chairpersons to plan and conduct effective employee campaigns; and trains volunteer solicitors. He or she also calls on small businesses to promote corporate and employee support, and provides motivational group presentations.

Sound like a lot? It is, says Gene Peters, Manager Lubricants, who nomi-

nated Moore for the 1992 Complex Beacon of Quality Award. "Dan has been a significant individual contributor to the overall success of Wood River's employee United Way campaign, which has continually increased the total funds raised," he wrote in his nomination.



For years, Dan Moore has demonstrated his "can do" attitude as a volunteer and on the job, a quality deserving of the prestigious 1992 Complex Beacon of Quality Award.

Moore learned of his nomination during a Feb. 18, presentation held in the Maintenance Field Office conference room, says Dick Farmer, Maintenance Manager. "It was a complete surprise," Farmer says. "Dan had no idea that Gayle Johnson and other members of the Complex Leadership Team were there to honor him for his outstanding quality service."

Johnson and the CLT applauded Moore for excellence in customer/supplier relationships, prevention actions and his support of the Complex vision, mission and operating principles. "Dan's 'customers' were the senior managers of several major industrial locations in the area; his 'supplier' was River Bend United Way. Then these roles were exactly reversed," Johnson said. "Dan won unanimous praise in building relationships that made his part of the two campaigns successful."

Moore's prevention activities revolved around keeping people involved in the United Way campaign, even through difficult economic times. And his performance was excellent, resulting in successful campaigns.

After Manufacturing Complex Manager Gayle Johnson presented Moore with the award, many members of the peer group spoke about Moore's quality performance in areas other than the United Way.

George Bednar, Projects Foreman, Turnarounds, said Moore has always demonstrated a 'can-do' attitude.

Continued on page 16

WRR FEATURE

Freeing Your Home Of Hazardous Waste

ars were lined up bumper to bumper at the Main Office Road entrance to Wood River Manufacturing Complex on a recent Saturday in March. What was the attraction? A convenient and safe way to dispose of common household hazardous waste.

On March 20, 414 residents of communities within the River Bend area brought various kinds of hazardous waste to the Complex, where the Illinois Environmental Protection Agency conducted its first waste collection program for southwestern Illinois. The IEPA hired a hazardous waste services company to unload the waste from vehicles and segregate it for disposal. Disposal included proper treatment, recycling and incineration.

WRMC was selected as the collection site because of its size and its central location for the eight River Bend communities of Alton, East Alton, Godfrey, Bethalto, Wood River, Roxana, South Roxana and Hartford, Ill.

Common household wastes accepted at the collection site were oilbased paints; pool chemicals; used motor oil; aerosols; car batteries; latex paints; cleaning products; lawn chemicals; hobby chemicals; insecticides; old gasoline; antifreeze; and solvents.

"We expected a lot of cars to pass through the Complex, and that's what we got," says Dave McKinney, Manager Community Relations-Midwest. "Many people were concerned enough about proper disposal of household waste that they were willing to take the time to do it right."

But the collection day wasn't only geared to helping residents unload hazardous chemicals. People waiting in line at the WRMC collection site also received information about proper use and storage of household chemicals



Above: Volunteers directed traffic through the Complex, where the Hazardous Waste Collection Day was held March 20. Right: IEPA workers separated hazardous waste for proper disposal.

from Shell's coordinators Louis Bleier, Ron McGill and others.

"Containers stored for a long period of time can deteriorate, and leaking chemicals may pose a fire hazard," says Tim Palermo, Director of Public Services in Wood River. "Some chemicals can even form toxic gases or cause an explosion if mixed together. And chemicals stored in unsafe locations can result in child or pet poisoning."

Landfills also suffer from inappropriate disposal of hazardous waste. Containers eventually deteriorate and release their contents into the soil and groundwater. Even small quantities of these chemicals can add up to large amounts in landfills, because trash is received from so many homes.

The state-sponsored project had picked up and safely disposed of 6,550 drums of materials during 1988, when collection days were held in Quincy, Mt. Carmel and Homewood, Ill. The March 20 collection day added 900



barrels of used motor oil, 30 drums or aerosols, and enough paint to fill a 30cubic-yard dumpster.

Mike Chandler, IEPA Program Manager, says the agency will recycle whatever it can from the waste collected on March 20. Paints and solvents may be reused as alternative fuels, and insecticides and other chemicals will be treated or incinerated.

"The River Bend area may establish a long-term collection site, so residents could safely dispose of hazardous waste year-round," Palermo says. "In the meantime, always read and follow label instructions, only buy what is needed for immediate use and recycle whenever possible. Your commitment to source reduction is the most economical solution to hazardous waste management."

WRR

HEALTH, SAFETY & ENVIRONMENTAL

WRMC Named Runner-up For Environmental Award

ood River
Manufacturing Complex
was named runner-up to
Martinez Manufacturing
Complex in the Group I (manufacturing
complexes) category for the 1992
Products Award for Environmental
Excellence.

"Congratulations to all Wood River employees for this impressive achievement," says Gayle Johnson,
Manufacturing Complex Manager. "We came close to being the best in Shell, thanks to outstanding progress the Complex achieved in 1992."

Vice President Oil Products Jim Morgan also applauded the achievement. "I commend you for the overall high quality of your environmental programs," wrote Morgan. "Special recognition is due for the efforts to complete and document environmental training within STARS and the special awareness training for all employees."

Morgan also applauded WRMC programs such as self-reporting and follow-up on environmental incidents and near misses. "These efforts undoubtedly contributed to the outstanding surface water discharge compliance performance for the year," he wrote. "These programs and excellent performance demonstrate the strong commitment of Wood River employees to achieve environmental objectives."

Gayle Johnson says our challenge now is to earn top honors in 1993. "Performance improvements like this go a long way toward showing everyone what WRMC can accomplish when we focus our efforts."

Milestones Around The Complex

ongratulations to the following departments and work groups who reached significant milestones in working without recordable injuries during the first quarter of 1993. Let's work individually and collectively to increase our focus on prevention and continue to set safety milestones like the ones shown here.

Instrument Shop reached 11 years without an OSHA recordable injury.

Garage Mechanics reached 22 years without a lost workday case.

Maintenance, Aromatics East reached 2 years without an OSHA recordable injury.

Maintenance, Utilities, reached 4 years without an OSHA recordable injury.

Lubes Processing Operations and Crafts reached 4 years without an OSHA recordable injury.

Another Hurrah For Safety

hell Wood River employees once again proved they are safety leaders in the manufacturing industry, when on Friday, March 5, 1993, they achieved 7 million hours worked without a daysaway injury or illness.

Employees received a wire from Ron J. Banducci, General Manager, Manufacturing-Oil, on March 9. Mr. Banducci wrote, "Congratulations to all Wood River employees for completing 7 million hours without a days-away from work injury or illness. This achievement reinforces our appreciation of the Wood River team spirit as you successfully focus on safe work while meeting many challenges, including the cold winds of winter." Banducci also applauded employees for their "excellent stewardship as safety role models for contractors."

Gayle Johnson echoed Banducci's sentiments during a contractor environmental and safety meeting held recently. "Last year was the best ever year for safety at Wood River," he said. "In 1992, we told this gathering of contractors that we were setting the contractor recordable incidence rate goal the same as Shell employees. And in 1992, Shell

employees and contractors finished the year with almost identical incidence rate records. That means contract employees are working in one of the safest refineries in the country."

Johnson and Banducci cite commitment to safety, prevention activites and injury management as three top reasons for the dramatic safety performance of employees and contractors in 1992. "It's now time to expand our focus and move away from primarily using incidence rates as a barometer of our safety performance," Johnson says. "Just as we have used calculations to indicate frequency of serious injuries, we can use the same formula to establish a rate of prevention activity."

Johnson says the Complex will be placing a greater emphasis on tracking positive prevention activities. "As we intensify our focus on prevention, I believe we will continue to have fewer and fewer injuries," he says.

Banducci agrees. "We applaud these achievements and the ongoing safety efforts of Wood River," he wrote. "You are demonstrating that with emphasis on prevention, all personnel at Shell locations can truly work safely, regardless of the task."

WRR

HEALTH, SAFETY & ENVIRONMENTAL

Getting To The Root Of Things

t's an essential piece of continuous improvement. Root cause analysis, as it's commonly called, is the process of getting to the heart of a problem through careful analysis. At Wood River Manufacturing Complex, root cause analysis is a structured process which is carefully applied to a problem, usually by a team.

Working together, a root cause analysis team tries to find the causes of a problem. Once the analysis team discovers the causes, a separate team works on solution development to remove the causes.

Many problems are incidents where something went wrong. The root cause analysis team starts its process by using a structure to define the problem, then writes a "problem statement."

The problem statement consists of four parts. First, the team identifies the object involved in the problem. It may be a piece of equipment, an activity or a process. Second, actual performance is defined by describing what happened to create the problem. Third, the team defines the expected performance, or what should have happened. The defect is the difference between the expected and actual performance. Finally, the extent, or cost, of the problem is identified. The cost may be measured financially, environmentally or in terms of personal injury. This formal structure helps the team ensure they are all working on the same problem.

The root cause analysis team uses interviews, physical evidence and laboratory analyses to discover the facts of an incident. As the team discovers these facts, they must find the cause and effect relationship of the facts to the incident.

Another essential tool is the cause flow chart, a diagram showing the

cause and effect connections between the problem statement and the events that allowed the incident to take place. The team knows a root cause analysis is complete when the facts explain completely the identity, location, timing and extent of the incident.

There is no way to guarantee that a root cause analysis will be successful. Some teams will not find all the information they need. Others may run out of time, money or other resources before they finish. But there are attitudes that can increase the likelihood of a successful investigation.

Teams that demand strict precision in describing the events leading to the incident can reduce false starts. Logic helps identify missing information. And a strong desire to find real causes, not assign blame, helps teams complete investigations.

Teams that constantly challenge the quality of data by asking "How do we know this is true?" stay on track. Because most incidents have more than one root cause, teams must work together to manage the complexity of a root cause analysis.

Here's To Your Health

lmost every day, news reports from across the country describe details of chemical spills and chemical releases. They occur on the railways and highways, in the oceans and rivers, and at industrial plants. But a chemical spill or release can happen in one place you probably wouldn't think of—your home.

Hazardous substances can be found in many common household products, such as cleansers, disinfectants and even motor oil. Here's a list of some of the substances you should always handle with care.

Reactive Products:

Reactive products contain unstable compounds that may react with air, water or other chemicals, sometimes with dangerous results. An example is calcium hypochlorite, a powder used to disinfect swimming pools. It can react with paint or kerosene to produce explosive and toxic chlorine gas.

Corrosives:

Corrosives are strong acids and bases that "eat" away at other sub-

stances. Examples include chlorine bleach (a powerful acid) and drain opener (a powerful base). Corrosives can cause severe burns on contact, and their vapors can burn the eyes. They are also poisonous if ingested.

Toxics:

Toxics have perhaps the greatest potential for danger because, in addition to poisoning individual users, they can pollute the environment if disposed of improperly. Some examples are herbicides, insecticides and rodent poisons.

Other hazardous household products include anything in aerosol cans and anything stored under pressure, such as liquid propane (LP) gas. These products can explode and disperse their contents in the air.

Be a smart consumer. Read product labels before you buy, and know what potential hazards exist. Store your chemicals properly. Discard unused chemicals properly, and always follow directions for use. Never store chemicals where children can play with them. A single hazardous substance could injure you or a loved one.



Beacon Of Quality Award Winners Selected

ongratulations to the 59 WRMC employees who were selected as winners of the Beacon of Quality Award for the second half of 1992. Each winner received a plaque that includes a description of how he or she earned the prestigious award.

ADMINISTRATION

Gayle Johnson

BUSINESS SERVICES

Materials Management Lesa Hanebrink Mark Paproth

CONSTRUCTION/PROJECTS/CONTRACTOR SUPPORT

Project Engineering
Gil Baxter

ENGINEERING/MAINTENANCE

Engineering Michael Fynan James Stewart

Maintenance-Fuels
Jerry Bowman
Bill Gracey

Maintenance-Lubes/Logistics
Terry Elrod

Dick Farmer Rick Lybarger Linda Thorpe

Pressure Equipment Scotty Monroe Martin Pease

Projects
Allen Daube
Tim Richey

Shops Gerry Hall John Strasen

Dennis Yarnik

Turnarounds Max Rudolph Tom Waghorn

HUMAN RESOURCES

Organizational Effectiveness & Training
Andy Macias
Gary Perfetti

Medical Charles Salesman, M.D.

OPERATIONS

Aromatics East Mark Lorch

Aromatics West Shawn Allen Dennis Everding Mike Hilgendorf John Kasten

Cracking Raymond Gallo Christa May

Environmental Operations
Steven Dively
Jeff Funkhouser
Mark Peipert

Gas Roger Downer Marvin Monk

Lubricants Kevin Stephenson

Shipping
Dave Brantley
Bill Brooksher Sr.
Arlene Tutt

Utilities
Terry Abernathy
Jim Bangert

Larry Guthrie George Ritter

PROCESS ENGINEERING/ QUALITY ASSURANCE/ HEALTH, SAFETY & ENVIRONMENTAL

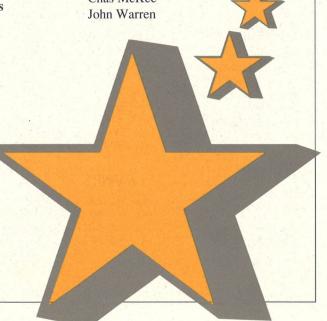
Control Systems
Sam Effinger
Bart Hatfield
Dwayne Heim
Karl Tomaszewski

Environmental Conservation Jay Rankin

Health & Safety Larry Heugatter

Process Engineering
Paul Dewaele
Mark Harper
Al Will

Quality Assurance
Jeff Brown
Diana Copeland
Jim Gallacci
Greg Kamla
Chas McKee



Exemplary

Congratulations to all!

WRMC 1992 Exemplary Attendance Honor Roll

mployee commitment to regular job attendance is a key part of the competitiveness and efficiency of Shell Oil. Each year, Shell and Wood River Manufacturing Complex recognize those employees who exhibited exemplary attendance at Wood River.

Here's a list of the people who achieved exemplary attendance status during 1992. To qualify, these employees either missed one shift or less of work during 1992 due to disability or personal leave, or missed no work at all. This year, the Complex has changed the exemplary attendance list to show the number of years' perfect attendance achieved by employees. Also, employees who achieved perfect attendance and transferred to WRMC from other Shell locations during 1992 are included.

37 years

EG JOHNSON CR WOODFORD

34 years

AD KIEHNE

26 years

WL PHELPS JR WK WALTON

24 years

RE ROMICK

22 years

KW JOBE CD SWARRINGIM

years

DR HENDERSON PE VOGELBACHER

20 years

MK BROKAW KR GARWOOD

vears

SOKALSKY

17 years

HG ABBOTT

6 years

CB BROOKE CO MAGUIRE CH WISEMAN

15 years

EL UETZ

14 years

DA ALLEN GJ CRAINICK DW GAROFOLI SR GRISSOM KJ LAMOREAUX

years

SD LINE WASSICK

12 years

TR DRAKE RE GRIMM **SCHOEN** WELSH

II years

PR AVILEZ HAZELWOOD JEFFERSON JR LO MASLO GR PETERS

years

CJ ASTRAUSKAS JR **GALLI** HD BANFIELD **HARMON** BANGERT CAPERTON LARSEN DARR **GW MARTIN** WL FENTON CA MC KEE **GM HELFER** FH MENKE HEUGATTER NASH **JUDGE** RAINEY KRAUSE DW ROBINETTE KULP KR ROLLINS KD LYTLE SHIREMAN **PECCOLA** SNEAD JR PELLEGRINO TEPEN TIEDE RENCH WALLACE ROSS MK WELLS

6 years

SL JAMES

DA LEWIS

KD SIMON

DL TAYLOR

MD THOMPSON

DL ZIPPRICH

8 years

RE BARKER

BARNETT

DEERHAKE

ROBINETTE TOUSIGNANT

BRISKY

DRURY

FICKERT

OGDEN

/ years

ALLEN

BASDEN

BERRA

DB BOURBON

GV BOURLAND

CAMPION

AUGUSTINE

WL WESTERHOLD

WORTHAM

NELSON

RUTHVEN

DL AKRIDGE BLANC LA BLEIER JN BREWSTER VN CLINE WD COOPER RE DILLER DOWNS

ELROD

WH GENERALLY KW GIMMY CE HAMBERG HARBISON BD JACOBS LA JONES MANNING CW OWENS MJ PERADOTTI RATHGEB **SCHREWE SEPULVEDA** SLEMER DA SNYDERS GA SPENCER NI. TSUPROS WIMBERLY YEAGER

LL GANZER

5 years

SL ADAMS MG ADLER MW ALLISON SD ANDERSON RW ARBESMAN BELL. BLOODWORTH DA BOLD BB BURROW MR CARNER CARPUNKY WE CERNY GL COOPER GD COTTINGHAM DAVIS DEMPSEY DR DONA RL DUNCAN DL ERZEN LG FRANKLIN FRIEMANN JG FUNKHOUSER GROVES FM GRUSH LW HARGRAVE HAYS HEINEMEIER

KIEFFER GL KLUCKER LK KRANER DW MARTIN

HEINZ

HOLMAN

JONES JR

DW HINES

DD HUTTON

RM MILLS MOELLERING GL PERFETTI

RUDOLPH

SCHOBERND

STROHBECK

SCHMID

DW WIEGMANN

years

GS BEDNAR

MJ DELANEY

ELY

CROCKETT



Attendance Roll

RC ROMANI SA SCOTT DM SMITH DD SOLETA GA SPEARS J SWANSON HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS RM ZERKEL	ID	DANIZINI
SA SCOTT DM SMITH DD SOLETA GA SPEARS J SWANSON HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	JD	RANKIN
DM SMITH DD SOLETA GA SPEARS J SWANSON HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	RC	ROMANI
DD SOLETA GA SPEARS J SWANSON HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	SA	SCOTT
GA SPEARS J SWANSON HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	DM	SMITH
J SWANSON HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	DD	SOLETA
HJ VASSAR DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	GA	SPEARS
DR WARD J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	J	SWANSON
J WASHINGTON PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	HJ	VASSAR
PT WEINMANN LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	DR	WARD
LD WICKISER BJ WIECKHORST RW WIENEKE DL WINTERS	J	WASHINGTON
BJ WIECKHORST RW WIENEKE DL WINTERS	PT	WEINMANN
RW WIENEKE DL WINTERS	LD	WICKISER
DL WINTERS	BJ	WIECKHORST
	RW	WIENEKE
RM ZERKEL	DL	WINTERS
	RM	ZERKEL

4 years

GL ALLEN TL ALLEN AJ **ANDERSON** JE **ANDERSON** MJ ANGEL **BARNES** A LL BARRINGER FT BAUMAN DP BEYER KD BIVENS DB BRANTLEY KV BRINKER ME BROOKS RJ BRYAN FM BUDNY GS BUMPUS RF BURTON MV CAIN BD CALLAHAN JR W CASEY AJ CERNY GW CHAFFEE ER CLARK JM COX KE DARR AE DERENNE TL ELDRIDGE GE FAULKNER MJ FOSSEN

AM FUNK DM GARRETT

AE GEORGE EA GOEGLEIN HF GREEN

TA GREEN RC HARDY ML HUNTSMAN

DA JACOBER JOHNSON M

KEENAN RJ KERKEMEYER SG KINCADE

DL **KLOTZ** GK LANG

LANZEROTTE KD LARGIO

SD LASH LEICHSENRING TL LONGDEN DL LYBARGER

RE MARSHALL LW MAXFIELD JB MAYNARD

CE MAYS

CR MC CORMICK MC WHORTER M RL MILLER

LA MOORE MX MORRISON EA MORTIMER DE MUELLER SR **RW NELSON**

JL NEWLIN JR JW O NEAL DW OHM

HC OLSEN DL OTTWELL JL PAINTER DM PETERSON SR

MA PIATT J **PODNAR** BE REILSON TJ RENGEL BE ROBERTS

SJ RODERFELD KS RUGER **GM RYBAK** BR SCHEAFFER JR

DL SCHROEDER LW SHOEMAKER LD SIMMS

DH SMITH RA SPROUSE GA SPURGEON DL ST JOHN GR STROHMEIER RD STROUSE

GE SURNIAK KA THOMAS WE THOMPSON CW VASSIER

AC WEISS BG WELLS JF WELLS DL WHISLER

TE WILLIAMS SM WOODS WOOLFOLK JR C

DR WRIGHT FD ZYBERT

3 years

DL ADAMS PI AHNE MJ AYRES LC BANKS

GL BLANK JA BOND

ML BRAND EA BREITWEISER JJ BRENDLE

GL BROOKS JR PM BROWN AJ CAFAZZA JS CANNON

N CASEY JR JI CELIS JR WA DAVIS DW DE BRULER

DR DROIT KA DURHAM RL EARLES KR ESPELAND

WL FITE JT FRALINGER LE FUNK MS FYNAN

JP GOTTLOB DJ GRAMLICH RG GREELING RM GREGOR

KE GRIGG GJ GUDAC LE GUTHRIE LC HAGEN

BP HAINAUT GD HALL PJ HAMILTON AM HARPER LA HELLMANN

EA HENKE BW HUFFMAN VK HUNTSMAN RE HUTCHINSON

DK ISAAK RC JARNIGIN RE JOHNSON

SE JONES PW JORDAN JJ JOST HG KAPPLER

JN KENNEDY RW KOHLER VM LEADY

L LEFLORE SR EM LUEDDE

HR LYNN RE MANAHAN IK MASON

CJ MC CONNELL MM MEUTH WA MEYER

DE MIHELCIC RR MILLER AN MILOJEVICH TS MINER

PS MONROE RE MOTLEY KH NALLEY

PJ NELSON JJ NICHOLS

GP NICHOLSON LM OGLESBY MR PARISH

MW PEASE MA PEIPERT GD PERKINS TJ PETERSON

C PHILLIPS JR DJ PILE OH RAHN JR M RAMSEY

JD RAY REVELS M SA RHOADES

JA ROBINSON TE ROCK TJ ROFF

CF ROSSER EL SCHNECK RC SCHWARZ JR RA SEMANIK

TG SEYMOUR R SHELTON WW SHEWMAKER

PL SIBLEY MS SIKORA RK SITTON JT SLABY

RJ SMINCHAK FE SMITH OD SNEDEKER

LL SPANO RE STARKEY KM STEPHENSON

DL STEWART DF STURMAN WJ TAYLOR

GG TILLER RJ TOLLESON DD VAN SANDT

GW VOYLES TK WAGHORN MD WEBB

PL WHEELER GA WHITE

RW WHITMAN JH WHORL MC WILKEY

GL WILLIAMS PL WILLIS GM WITTE DT ZGONINA

LM ZIRGES

2 years TM ABERNATHY GN ADAMS ME ARMOUR NL AUD

SG AUGUSTINE

WC BACH BA BAGGETT

EA BANCKS GB BARLETT JC BARNEY SR

CJ BAUM JR RE BOSHNELL LE BRANHAM DR BRANTLEY

JL BRUEGGEMAN RE BUSHNELL

CR BUTLER JR DL CARLYON C CARPENTER JD CASTEEL

JR CHANDLER EW CHAPMAN

JE CHAPMAN RE CLEAVES MS CLEMONS TA CLOSE

GH COLLINS RT COX III BE CUMMINS DM DANIEL

JM DEAN MR DENTON SA DINWIDDIE SM DODD

RF DREW A ECHOLS TH EDWARDS

RS EIDSON WL ENGELKE **ESPARZA**

DW EVERDING LL FERRARI EL FILE

ML FISHER LW FOREHAND JJ FORNERO

AG FRITZSCHE RE FRIZZO RF GALLO

R GARIS JO · **GARNER** KA GILLEY GE GINDLER

GH GONZALEZ RC GOODMAN

RJ GRAHAM RT HAASE KP HAINAUT

DE HALLIDAY PA HANOLD WR HANVEY

JR HARTSOCK MA HAUSMAN DW HAVIS

AH HENKE MA HENLEY RD HETTINGER **WM HIGGINS**

WRR

Exemplary Attendance Honor Roll

MP	HILGENDORF
TW	HOLLAWAY
AA	HOSTO
CT	HOWLAND
CM	HOWLAND HUTCHINGS
CF	ISRINGHAUSEN
П.	KASTEN
FT	KENT
NI	KOMOROWSKI
KΔ	KOMOROWSKI KRAMER
WD	KREUTZBERG
JA	
IA	LASLIE
DE	LASLIE
RE DC	LAVELLE LAWSON
BC	LAWSUN
	LINDQUIST
CE	LUCAS
WE	LUCAS
AR	MACIAS MAJORS
GE	MAJORS
DD	MANNING
JJ	MAXFIELD
	MC GIBANY
DW	MC REYNOLDS
LK	MEISENHEIMER
TM	MILLER
IF	MILLIGAN
JR	MILLS
RJ	MITCHELL
DG	MITCHELL MOLKENBUR
JW	MOORE
L	MOORE
AP	MOORE MORRIS
LA	MORRIS MORROW MUSSATTO
JM	MUSSATTO
RC	NIEBLING JR
	OLIVE
LR	ONDREY
BI	ORBAN
IK	ORBAN PEIPERT
DR	PERKHISER PERRY
ED	PERRY
PM	PIZZINI
DE	PIZZINI PORTER
	POVILAT
RA	RADER
WR	RAFFETY
MM	
	RALSTON
TM	REIDELBERGER
HL	REYNOLDS
GD	RITTER
RA	ROUSTIO
JF	RUEHRUP
	SARTI
NA	SCHILLER
RJ	SCHLECHT
RL	SCHNEIDER
MS	SCHOBERND
DI	CCUDUMDE

DL SCHRUMPF

JO SHOEMAKER

VE SIMS

DE CAMPBELL RL CARRELL RL CARRELL
R CARRIL JR
R CARRIL JR
GL CATES
R HEIL
MG ROJA
T ROSINSKI
RR CHASTEEN
MA CHIHAK
ML HIPP
MD RUNDLE
KR CLARK
MF HORAN
MF CLARK
MF HORAN
MF COMPTON
MF COPPLAND
MF COPPLAND
MF COX
MF

PL DEWAELE III

JJ DILDINE

MD DIEHL

TA SMERZ

LM SPEICHER

CA DONNELLY

R KNIGHT

LA SICKING

ML STEPHENS

TE DORAN

DA KOPP

PMB SKAER

SE STEVENSON

BE DORRIS

KA KRANER

SE SLAYDEN

PW STRACKELJAHN

LJ DUMAS

DC KRUCKEBERG

GM SMAY

HL STURM

CO DUKKEE

MC KRUG

LA SMITH

FE SUMMERS

TJ DUTCHIK

JJ LA TEMPT

RA SMITH

FE SUMMERS

TJ DUTCHIK

JJ LA TEMPT

RA SMITH

JN THOMPSON

JM EDWARDS

RE LEGGETT

LH SNELL

JW TOLLE

ME EDWARDS

LJ LEUCK

AU SPARKS

MID TRACY

SH EFFINGER

DA LEVY

JA SPAULDING

RL TROBAUGH

GS ELY

RC LIST

JL SPENCER

GJ WASHBURN

SA ERSLON

RJ LYNCH

RG STAIRS

DW WELLS

MD FARLEY

CM MACIAS JR

TA THARP

GJ WEYHAUPT

DE FARMER

MW WELLS

MD FARLEY

CM MACIAS JR

TA THARP

SM WILLIAMS

RA FARMER

KJ MATTINGLY

DR THOMASON

JA WITT

WE FELLIN

LL METZ

LC THORPE

SC WORLEY

LA FIALA

DE MOORE

GL TITCHENAL

GF YARNIK

HKH FISCHER

F MOORE

GL TITCHENAL

LM FRYE

J YOU

MA ACKMAN

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KA SCHOENLEBER

GM SCROGGINS

J SHERWOOD

MS SHAW

JW KEITH
DL KELLY
KS KILLAM

JW KEITH

Wood River's Little "Bunnies" Enjoy The Hunt

ike the shot of a starter pistol, the voice of Randy Duncan sent hundreds of small children scurrying to pick up as many colored eggs as possible during the annual Shell Recreation Association Easter Egg Hunt, held April 3, at Kendall Hill Park.

About 350 children participated in the egg hunts, which were divided into four age groups. Two gold eggs and two silver eggs were in each group's hunt, bringing an eight ounce solid milk chocolate rabbit to each child who found one. But everyone came up a winner, says Jane Dempsey, Senior Clerk, Business Services-Accounting, who was one of many SRA volunteers to work the event.

"Each child received a bag filled with candy and toys, and the Easter Bunny paid a visit," says Dempsey. "The kids seem to have a really good time, because we make sure the hunt isn't competitive. Parents and other family members have fun too, because the little ones really enjoy the outing. The SRA Easter Egg Hunt has become a real tradition at Wood River."

Top left: A youngster shows off her collection of eggs from the SRA Easter Egg Hunt, held April 3, at Kendall Hill Park. Top right: Two children compare their stash of Easter eggs while waiting to collect candy and special prizes inside the pavilion. Right: Choosing a gift from the assortment laid out in the Kendall Hill pavilion proved to be a difficult task for many youngsters. Far right: While waiting in line for her Easter gift, this little girl found solace in a sucked finger. Bottom: And they're off! Children in the youngest age group scramble to gather as many Easter eggs as possible.











WRR GOOD NEIGHBORS

A Labor Of Love

t has been said that labor is one of the greatest gifts you can give to someone, second only to love. And when love and labor are

combined, there is no greater gift.

For Jim Brendle, a Design Draftsman in Engineering Support, this saying has a very personal meaning. Last summer, Brendle combined his skills and his compassion to serve the Appalachian community through a unique project sponsored by his church, St. John's United Methodist, in Edwardsville. The Appalachia Service Project (ASP) is a home repair/home building ministry affiliated with

"Our youth director told us about ASP," says Brendle. "She felt it was something our youth group and other volunteers would enjoy and benefit from. I helped teach construction skills and safety before we traveled to our service area, then served as a team leader during our weeklong visit."

the United Methodist Church.

The project focuses on providing home repairs and construction for struggling families in the Appalachian region of Kentucky, West Virginia, Virginia, North Carolina and Tennessee. Work is completed by youth groups from across the country, who each come for one week after spending months in preparation, study, practice and raising funds for their expenses. Although ASP is sponsored by the United Methodist Church, participants come from all denominations.

"ASP's purpose is to extend a helping hand out, not down, to fellow human beings," says Brendle, whose team visited families in Eastern Kentucky last July. "A major part of our preparation was learning interpersonal skills so we could provide care without compromising the dignity of the people we assisted."



Jim Brendle's crew was one of the teams that added a kitchen and porch to this house in Eastern Kentucky.

Before the group (10 teenagers and 11 adults) from Edwardsville could embark on the 500-mile trek to Kentucky, they had to gather equipment and resources, including \$7,000 to cover expenses. "We held fundraisers and our group hired out as yard-hands," Brendle says. Working together for this shared purpose brought the adults and the teens closer together."

Brendle, who used his vacation to participate in the project, also approached Wood River Manufacturing Complex for a donation. "Shell donated a 55-gallon barrel of Rotella oil, which was badly needed to help maintain a fleet of 50 donated cars and trucks," he says. "It was nice to have the support of the company."

Brendle's team found plenty of work waiting for them when they arrived in Kentucky. "Everyone on the team felt we needed to do as much as was humanly possible in the time we had," Brendle says. "We wanted to do all we could do, because we just couldn't do enough."

The experience deeply moved Brendle, who often is unable to find the words to describe how he felt. "I grew up in meager surroundings, so I

thought I could handle what I saw on this trip, but the experience was different. It really struck close to the heart."

Brendle says he will use his vacation to participate in another ASP next summer, this time working in West Virginia. "People ask me why I don't spend time at home doing this work," concludes Brendle. "I tell them I need to have a beginning and an end to this kind of service. I felt an immense satisfaction in the work we did last summer, but if I worked on such a project here at home, it would trouble me to

leave it when I know so much more needs to be done. For me, giving time to this project was as satisfying as any vacation."

Something New!

The Wood River Review is pleased to introduce a new segment, called Good Neighbors. Each issue, Good Neighbors will take a close-up look at an employee who provides a valuable community service or has an interesting or unusual hobby. If you know someone who fits the bill, we'd love to hear from you. Just send your story idea to Mary James, Editor Wood River Review, Community Relations, in the Human Resources Building, or call (618) 255-3649. We look forward to learning more about the great people who work for Shell!

A Moment In History

ay Ogle, a Tester in the Quality Assurance
Laboratory, retired in 1986
and passed away on Dec. 28,
1992. Mr. Ogle's widow, Imogene,
called to advise the Museum

Committee that Ray had asked that several volumes he owned be donated to the Shell History Museum.

Imogene Ogle shared the story of these volumes with us recently.

"Several years ago, Ray retrieved these old bound books of the Shell Review, Shell Globe, and Shell News from a dumpster after a new boss had cleaned his office," she said. The Shell Review volumes were from December 1936 to October 1937, Shell Globe from from 1930 to 1935, and the Shell News from 1935 to 1943.

"At first, Ray was interested in the articles on 1933 cars, but soon discovered many pictures and articles of fellow workers, cartoons, and stories about interesting people like James H. Doolittle," she continued. "In the 1941-1943 volume of the *Shell News*, there was an outstanding article on Iraq oil, with pictures of primitive oil refineries said to be 2,000 years old, and photos of men taking oil from surface oil pools. There was even a story about the first pipeline."

Later articles addressed such topics as social security in 1935, the

Disability Plan in 1938 and 1939, and "Hairnets Under Hardhats," an article about women working in the plant during World War II. "Ray enjoyed sharing these books with others, and asked that in the event of his death they be donated to Shell for all to enjoy," Imogene told us.



History Museum Curator Lois Cooper, left, and Mrs. Imogene Ogle look over the bound books donated by Mrs. Ogle's late husband, Ray, to the WRMC History Museum.

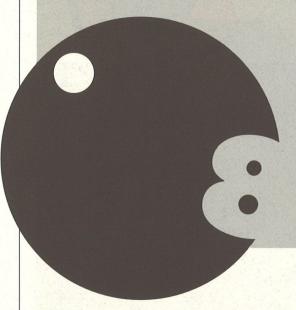
The History Museum Committee is very pleased to receive these volumes. They will prove invaluable in developing the story of Wood River's 75 years of operation in this area.

Ray Ogle will be remembered as an extremely loyal employee who was very proud of his 38 years of Shell service. He volunteered to assist with the annual Children's Christmas Party and, more recently, on the SERVE board. We all sincerely respect Ray's memory, and the Museum Committee is very grateful to his contribution of these volumes.

The History Museum, currently located on the ground floor of the Main Office Building, is open each Wednesday, from 10 a.m. to 2 p.m. Anyone wishing to visit the museum or contribute an artifact should contact Main Gate Security for entrance into the Main Office Building. Or call 618/255-3081.

SRA Pool Tournament Results

A nother exciting SRA Pool Tournament was held Feb. 13, at River Bend Billiards in Alton. Here are the top five scorers.



1st Place Les Schlemer
2nd Place Val Huntsman
3rd Place John Strasen
4th Place John Kwas
5th Place Dennis Garofoli

Congratulations to all!

SRA League Secretaries

Here is a list of Shell Recreation Association league secretaries who are assigned to coordinate SRA sports activities this year. You should contact the appropriate league secretary for information about a sports activity, or call Becky Bertani at (618) 255-2328.

EVENT	LEAGUE SECRETARY	PROFS
Archery	Bill Owens	CWO34
Basketball	Jeff Stockard	JCS5
Bass Tournaments	Roy Pickerill	
Bowling (Monday night)	Harry Green	
Bowling (Wednesday night)	Mike Brooks	MEB34
Camera Club	Brian Semmler	BCS6
Co-ed Volleyball	Dave Crockett	DJC6
Fishing	Mike McVey	MAM34
Golf	Steve Eatmon	SLE
Industrial Skeet League	Larry Ray	
Men's Softball	John LaCour	JML6
Mixed Bowling (Sunday night)	Mike Brooks	MEB34
Pistol League	Jim Maxfield	JJM34
Racquetball	Brian Semmler	BCS6
Radio Club	Robert Travis	RET6
Trapshooting	Larry Ray	
Volleyball	Keith Schoenleber	KAS34

SRA Golf Day

Saturday, June 26, 7:30 a.m. Rolling Hills Golf Club Godfrey, Ill.

\$14 per person

Carts additional, costing \$9 per player (or \$18 for two players) for 18 holes. Hamburgers, bratwursts, chips, soda and beer served.

Prizes given to winners of 1st and 2nd Scratch; 1st and 2nd Blind Bogey; Longest Drive (front and back nine holes); Closest to the Pin (front and back nine holes).

To reserve tee-off times, call (618) 255-2900 on June 11, between 4 p.m. and 6 p.m. Please, make reservations only by phone calls. No reservations for groups will be accepted.

For more information, call Becky Bertani at (618) 255-2328, or John Kwas at (618) 259-2023.

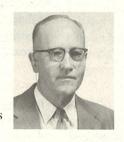


In Remembrance

Wilson Clardy, 80, died Jan. 28. Mr. Clardy was a Valve Repairer in the Engineering field before retiring in 1975 after 31 years of service.



John Peterson, 87. died March 17. Mr. Peterson was an Operator 1 in Fuels-Cracking before retiring in 1963 after 35 years of service.



John Witherow, 86, died Feb. 20. Mr. Witherow was a Pipefitter 1 in the Engineering field before retiring in 1960 after 27 years of service.



John Dunphy, 76, died Jan. 29. Mr. Dunphy was an Electrician Helper 1st in Maintenance before retiring in 1976 after 28 years of service.



William Rasplica, 78. died Jan. 8. Mr. Rasplica was an Operator 1 in Light Oil Processing before retiring in 1974 after 34 years of service.



Ralf Zippmann, 65, died March 19. Mr. Zippmann was a Senior Engineering Assistant in Engineering/ Maintenance before retiring in 1993 after 24 years of service.



Leon Little, 84, died April 3. Mr. Little was a Boilermaker in the Engineering field before retiring in 1973 after 31 years of service.



Reid Sutton, 74. died March 3. Mr. Sutton was a Senior Research Chemist in the Research Lab before retiring in 1972 after 23 years of service.



Service Anniversaries







Hugh Nelson, 75, died March 16. Mr. Nelson was a Pipefitter 1 in Maintenance before retiring in 1979 after 32 years of service.



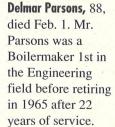
Lloyd Wall, 80, died April 11. Mr. Wall was a Pipefitter 1st in the Engineering field before retiring in 1967 after 27 years of service



Bob Berry Machinist 1 Maintenance/Shops 25 years

Bob Leckrone

Design Draftsman Engineering-Engineering Support/Drafting 40 years





Duard Ward, 86, died April 3. Mr. Ward was an Operator 1 in Aromatics before retiring in 1963 after 34 years of service.





Glenn Shehorn Operator 1/Breaker **Fuels-Cracking** 25 years

George Ritter Supervisor Operations Operations-Planning & **Economics** 25 years



Retirements

(To our readers:
Because of space limitations, the Wood River
Review cannot include
photographs of employees whose retirements
are scheduled to be
publicized in this issue.
The department names
used in this section
were not changed to
reflect recent reorganization at WRMC.)

Bill Ackman

Maintenance Supervisor Maintenance-Turnarounds/Projects 26 years

Mary Adler

Operations Foreman Operations-Compounding 32 years

Jerry Allen

Operations Foreman Operations-Compounding 27 years

Larry Allen

Maintenance Coordinator Operations-Cracking/Alkylation 26 years

R.E. Barker

Operations Foreman Operations-Utilities 24 years

Larry Basden

Staff Chemist Engineering-Information Management 27 years

Gil Baxter

Staff Engineer Process Environmental-Logistics/Lubes 27 years

Kenny Bivens

Senior Training Assistant Human Resources-Training 16 years

Gary Blank

Operations Foreman Operations-Compounding 18 years

Tip Boldt

Senior Engineering
Technician
Process
Engineering/Health,
Safety & Environmental
38 years

Mary Brokaw

Maintenance Supervisor Maintenance-Turnarounds/Projects 33 years

Brad Burrow

Maintenance Foreman Maintenance-Turnarounds/Projects 20 years

Ray Butler Jr.

Maintenance Foreman Maintenance-Logistics/Lubes 26 years

Tony Cafazza

Operations Foreman Logistics 34 years

Weldon Cooper

Maintenance Supervisor Maintenance-Shops 26 years

Terry Davis

Compounder Helper 1 Fuels-Compounding 31 years

Jack Downs

Operations Foreman Operations-Distilling/Gas 20 years

Chuck Drury

Maintenance Coordinator Operations-Distilling/Gas 25 years

Bob Eagan Jr.

Maintenance Supervisor Maintenance-Turnarounds/Projects 26 years

Jerry Faulkner

Maintenance Foreman Maintenance-Turnarounds/Projects 23 years

Larry Ferrari

Maintenance Foreman Maintenance-Shops 32 years

George Friemann

Senior Inspector Operations-Environmental Operations 24 years

John Friend

Operations Foreman Operations-Environmental Operations 17 years

Don Gilworth

Operations Foreman Operations-Cracking/Alkylation 19 years

Ken Garwood

Senior Training Assistant Operations-Lubricants 26 years

Ed Goeglein

Operations Foreman Operations-Distilling/Gas 25 years

Larry Guthrie

Operations Foreman Operations-Utilities 26 years

Mel Gutierrez

Operations Foreman Operations-Hydroprocessing 30 years

Jim Harmon

Senior Engineering Assistant Operations-Planning & Economics 23 years

Louie Hellmann

Maintenance Foreman Maintenance-Turnarounds/Projects 23 years

Dale Henderson

Operations Foreman Operations-Lubricants 26 years

Ed Henke

Maintenance Coordinator Operations-Utilities 25 years

Al Hosto

Maintenance Foreman Maintenance-Shops 32 years

Orville Johnson

Pipefitter 1 Maintenance-Turnarounds/Projects 21 years

Richard Johnson

Senior Engineering Technician Process Engineering 24 years

Willie Jones

Operations Foreman Logistics 20 years

36

Terry Kinder

Maintenance Foreman Engineering/Maintenance Logistics/Lubricants 26 years

Bob Kohler

Senior Inspector Engineering/Maintenance Pressure Equipment 24 years

Jerry Leichsenring

Operations Foreman Operations-Hydroprocessing 24 years

Larry Maxfield

Operations Foreman Operations-Alkylation 26 years

Frank Menke

Maintenance Foreman Maintenance-Turnarounds/Projects 27 years

Pat Nelson

Staff Engineer Project Engineering 35 years

Harry Olive

Equipment Operator Engineering/Maintenance Shops 37 years

Ron Ooton

Maintenance Foreman Maintenance-Turnarounds/Projects 17 years

Murl Peradotti

Craft Coordinator Maintenance-Shops 33 years

George Percivall

Design Draftsman Project Engineering 24 years

Gary Perkins

Operations Foreman Operations-Cracking Alkylation 26 years

Ed Perry

Senior Safety Inspector Process Engineering 21 years

Red Raffety

Senior Inspector Engineering/Maintenance Pressure Equipment 35 years

Marvin Rahn

Maintenance Foreman Maintenance-Turnarounds/Projects 25 years

Jim Rench

Maintenance Foreman Mainténance-Turnarounds/Projects 24 years

Harry Reynolds

Operator 1/Breaker Utilities 37 years

Bud Ridder

Senior Inspector Engineering Services-Pressure Equipment 33 years

Jim Roberts

Equipment Operator Maintenance-Transportation 21 years

Robbie Robinette

Security Inspector Business Services-Security 37 years

Manny Roja

Technical Assistant Quality Assurance 23 years

Jerry Schmitt

Senior Financial Analyst Lubricants-Customer Services 29 years

Ollie Schwallenstecker

Maintenance Foreman Maintenance-Turnarounds/Projects 21 years

Larry Shoemaker

Communications Technician Business Services-Communications 28 years

Don Smith

Senior Training Assistant Human Resources-Training 36 years

Dave St. John

Senior Engineering Technician Engineering/Maintenance 27 years

Herb Sturm

Operations Foreman Operations-Hydroprocessing 24 years

Dean Thompson

Maintenance Foreman Maintenance-Turnarounds/Projects 26 years

Mike Turco

Staff Engineer
Process Engineering/
Health, Safety &
Environmental
25 years

John Uzunoff

Maintenance Foreman Maintenance-Turnarounds/Projects 27 years

Paul Vogelbacher

Senior Safety Inspector Process Engineering/ Health, Safety & Environmental 22 years

Winston Wallace

Senior Inspector Engineering/Maintenance Pressure Equipment 24 years

Paul Weinmann

Maintenance Foreman Maintenance-Turnarounds/Projects 26 years

Roger Wieneke

Inspection Supervisor Engineering/Maintenance Pressure Equipment 26 years

Cliff Woodford

Manager Operations-Planning & Economics 41 years

Dennis Wright

Operations Foreman Operations-Cracking/Alkylation 27 years

Dan Zgonina

Special Assignment Operations-Distilling/Gas 26 years

Ralf Zippmann

Senior Engineering Assistant Engineering/Maintenance Pressure Equipment 24 years

Dan Moore, continued from page 1

"Dan's a very cooperative person who has a lot of initiative and is willing to do what the Complex needs," said Bednar. "Dan has always participated in programs that Shell develops, even if they are volunteer in nature."

And volunteering has definitely been in Dan's past, as well as his present. He currently serves as leader of Cub Scout Pack #42 in Marine, Ill., where Moore lives. Moore's United Way involvement began in 1985 as a volunteer, and later he served as one of only two co-chairs.

"In 1989, I wanted to step down from these prominent roles in the United Way, so others would have a chance to experience the value of volunteering," says Moore. "Little did I know that Shell would want me to become the company's Loaned Executive to River Bend United Way, a job I loved."

Moore also serves his Marine, Ill., community as Police Commissioner and serves on the Marine, Ill., Village Board of Trustees. At WRMC, Moore is a member of the fire crew and the Haz-Mat team.

Even though his active volunteer life consumes much of Moore's time, he never lets it interfere with performing a quality job as a Pipefitter/Welder. Moore's volunteer spirit is a quality you can count on any time of day, says Pipefitter Hourly Foreman Jerry Dean. "Dan is always willing to go the extra mile on any task he undertakes," says Dean. "I've come to him many times to ask a question about welding, and Dan always helps me out. He's never said no."

Peters agrees. "Dan's rapid personal development as a public speaker and unabashed supporter of Shell has shown rewards far greater than excellent United Way campaign results," he says. "His efforts have been a beacon to countless others in the Complex and the community on the value of volunteerism."

In The Next Issue

- ✓ The Wood River Review's annual graduation highlight of employees, retirees and their families
- ✓ Update on WRMC's Rock of Reliability winners, December 1992 through April 1993
- ✓ Shell Oil Company Foundation selects five scholarships winners from WRMC
- ✓ Highlights from the annual Shell Contractor environmental and safety meeting

Shell Oil Company P.O. Box 262 Wood River, Illinois 62095



BUILDING ENVIRONMENTAL AND SAFETY TRADITIONS

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